

THE NEW STANDARD IN STRENGTH AND VALUE

INSTALLATION GUIDE

FOUNDATION REQUIREMENTS:

- Foundation must be level, smooth and free of any protrusions.
- Foundation should be 100mm wider than tank foundation.
- · There should be no overhang.
- Secure the tank from the anchor tiedown points to the ground using wire and stakes. Make sure the wires are taut, but avoid overtightening to prevent the tank from bending or distorting.
- The foundation must be able to hold the weight of a full tank.

STAND REQUIREMENTS:

- · The stand should be level.
- The carrier beams should not be more than 50mm (5cm) apart.
- There should be no overhang. Stand foundation should be 100mm wider than tank foundation.
- Secure the tank from the anchor tiedown points to the ground using wire and stakes. Make sure the wires are taut, but avoid over-tightening to prevent the tank from bending or distorting.
- The structure's integrity must be able to hold the weight of a full tank.



AFRICA TANKS 10-YEAR WARRANTY TERMS

Africa Tanks warrants that in normal upright applications the tank will have full integrity of retention of the specified liquids, for a period of 10 years from date of production.

THIS WARRANTY IS SUBJECT TO THE CORRECT INSTALLATION OF THE TANK, WHICH INCLUDES:

- Correct use of connections (No steel / iron fittings / connectors)
- No steel pipe fitting (it is recommended to use flexible pipes between tank and fixed pipes).
- Carry-in warranty will be honoured at place of purchase.
- Do not use unsupported connections (pipes) attached to the tank causing the tank to be under stress.
- · No vibrating connections.
- The provision of a level, robust foundation for the tank, in the case of a beam support not further than 50 mm apart.
- No overhang of the tank wall allowed over the stand foundation.
- The filling rate should not exceed the overflow rate.
- Liability in terms of this warranty shall be limited to claims that arise from loss of integrity of the product.
 Liability for other losses and / or subsequent damages suffered is excluded.
- All claims for replacement tanks or damages must be submitted during and up to expiry date of the warranty period. Proof of purchase is necessary.
- The warranty is on the structural integrity of the tank only. We have no control over the chemistry of the plastic, which we use in good faith.
- Africa Tanks does not accept responsibility for structural costs in the case of repairs or replacements.
- This is the exclusive warranty given by us and no other warranty expressed or implied shall be of any force and effect

THE WARRANTY <u>DOES NOT</u> APPLY IN THE FOLLOWING INSTANCES:

- Any damage sustained to the tank during handling, storage or erection of the tank or subsequent modification.
- Reaction or soiling of the tank from chemical agents not compatible with high density polyethylene.
- Damage, failure or leakage caused as a result of any broken, loose or defective connections to the tank.
- · Iron/metal fittings on the tank as connections.
- Attachments, alterations of the structure or walls of the tank including welding and use of adhesives.
- · Usage of the tank for purpose not intended.
- · Repair work done by un-authorised personnel.
- The lid and roof section of the tank are not intended to carry weight or human movement.
- · Liquid contents exceeding 40°C.
- · All vertical tanks are intended for stationery use only.

To retain your 10 year warranty:

Record the date manufactured and tank batch number *(found underneath the tank)* and please keep your receipt.

Visit <u>www.africatanks.co.za</u> for further information on how to install our tanks.









